INTERNATIONAL SEARCH REPORT

Intermional Application No
PCT/BE2004/000047

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B32B31/10 B32B31/18 B32B15/04 //B43L1/06 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) B43L B32B B29D G03B B29C IPC 7 G09F Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ C. DOCUMENTS CONSIDERED TO BE RELEVANT Relevant to claim No. Citation of document, with indication, where appropriate, of the relevant passages Category ° 1-22 EP 0 315 066 A (HOESCH MASCHINENFABRIK AG) Y 10 May 1989 (1989-05-10) the whole document 1-22 US 5 393 232 A (HAINES WILLIAM C) Y 28 February 1995 (1995-02-28) column 2, line 21 - line 25 figure 2 DE 195 44 653 C (STEINHOFF LAMINAT GMBH) Α 3 April 1997 (1997-04-03) column 5, line 41 - line 46 EP 0 527 109 A (ALUSUISSE LONZA SERVICES Α AG) 10 February 1993 (1993-02-10) US 3 650 871 A (BENTFORS KARL WALDEMAR) Α 21 March 1972 (1972-03-21) Patent family members are listed in annex. Further documents are listed in the continuation of box C. *T* later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the Special categories of cited documents: *A* document defining the general state of the art which is not considered to be of particular relevance "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to "E" earlier document but published on or after the international filing date *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled "O" document referring to an oral disclosure, use, exhibition or other means document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of mailing of the international search report Date of the actual completion of the international search 23/07/2004 7 July 2004 Authorized officer Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Lanaspeze, J Fax: (+31-70) 340-3016

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